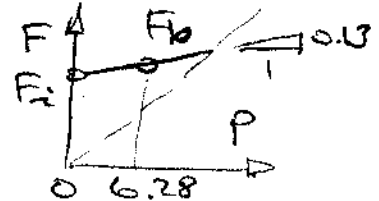


2) Bolt (5 off)  $k_b = \frac{AE}{L} = 5 \frac{\pi}{4} \times 12^2 \times 207 / 340 = 344 \text{ kN/mm}$   
 Joint - only the cylinder is compliant. Assume its compressed length is 320 mm  
 $k_j = \frac{\pi}{4} (120^2 - 100^2) \times 207 / 320 = 2240 \text{ kN/mm}$   
 $c = k_b / (k_b + k_j) = 344 / (344 + 2240) = 0.13$

b) For 2 bolt,  $F_p = A_s S_p = 84.3 \times 380 = 32 \text{ kN}$   
 $F_i = 0.75 F_p = 0.75 \times 32 = 24 \text{ kN}$

External load per bolt due to fluid pressure acting over internal end area:  
 $P = \frac{1}{5}$  of  $\frac{\pi}{4} \times 100^2 \times 4 = 6.28 \text{ kN}$

$\sum \uparrow F_b = F_i = 24 \text{ kN}$   
 $\sum \uparrow F_b = F_i + cP = 24 + 0.13 \times 6.28 = 24.8 \text{ kN}$



$\therefore \bar{F} = \frac{1}{2} (24 + 24.8) / A_s = 24.4 / 84.3 = 28.9 \text{ MPa}$

$\bar{\sigma} = \frac{1}{2} (24.8 - 24) / A_s = 0.4 / 84.3 = 4.7 \text{ MPa}$

c)  $S_u = 500 \text{ MPa}$

$S_e' = (0.55 - 0.0588 \times 0.5) 0.5 = 253 \text{ MPa}$  (Load line)  
 $S_e = S_e' / K_f = 253 / 2.2 = 115 \text{ MPa}$  (rolled threads)

d) Applying (6b)  $\times A_s$  for one bolt:

$F_i / S_u + n \cdot \frac{1}{2} cP (1/S_u + 1/S_e) = A_s$

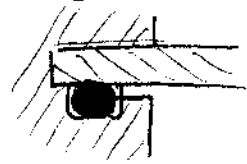
$\therefore n = \frac{84.3 - 24 \times 10^3 / 500}{\frac{1}{2} \times 0.13 \times 6.28 (1/500 + 1/115) \times 10^3} = 8.3$

(or use  $\bar{\sigma}, \bar{\sigma}'$  above on Goodman line).

BUT - this implies that the pressure load per bolt would increase to  $8.3 \times 6.28 = 52 \text{ kN}$  whereas separation occurs at  $P^*$  where

$F_i = F_i - (1-c)P = 0$  i.e.  $P^* = F_i / (1-c) = 27.6 \text{ kN}$

So the 8.3 safety factor only applies if sealing is not affected by separation, by eg. O-ring -



Static failure when  $nP$ , the static load

If  $nP$  is the static failure load ( $P = 6.28 \text{ kN}$  above) then, as above.

$\hat{F}_b = F_i + n cP$   
 $= 24 + 0.13 \times 6.28 n$   $\hat{F}_b = F_p$  @ failure

$\therefore n = (32 - 24) / 0.13 \times 6.28 = 9.8$