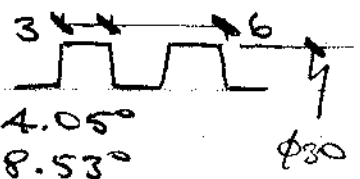


1 $\bar{d} = 30 - 3 = 27 \text{ mm}$

$\lambda = \arctan \frac{L}{\pi d} = \arctan \frac{6}{27\pi} = 4.05^\circ$

$\phi = \arctan \mu = \arctan 0.15 = 8.53^\circ$



a) from (2a) $T = W(\bar{r} \tan(\phi + \lambda) + \mu_b \bar{r}_b)$
 $= 100(13.5 \tan(8.53 + 4.05) + 0.1 \times 20)$
 $= 501 \text{ Nm}$

b) speed of screws, $n = 1 \text{ Hz}$ i.e. 1 rev/s
input power $P_i = WT$ where $\omega = 2\pi n$
 $= 2\pi \times 1 \times 501 = 3.15 \text{ kW}$
output power $P_o = vW$ where $v = Ln$
 $= 0.006 \left(\frac{\text{m}}{\text{rev}}\right) \times 1 \left(\frac{\text{rev}}{\text{s}}\right) \times 100 (\text{kN})$
 $= 0.6 \text{ kW}$

c) efficiency $\eta = P_o/P_i = 0.6/3.15 = 19\%$
from (2b) with $\mu_b = 0$
 $T = W\bar{r} \tan(\phi - \lambda)$
 $= 100 \times 13.5 \tan(8.53 - 4.05) = 106 \text{ Nm}$

This is positive, i.e. consistent with the "unscrewing" sense assumed in deriving (2b) i.e. screw is self-locking.

d) New $\mu = 0.075$ \therefore new $\phi = \arctan 0.075 = 4.29^\circ$
as c) $T = 100 \times 13.5 \tan(4.29 - 4.05) = 5.7 \text{ Nm}$
which is still positive. That is self-locking still prevails, but only just! This small torque will be sensitive to vibration and hence screw's self-lock is unreliable

3 Consider all the bolts in parallel, so total initial force is $F_i = 10 \times 5 = 50 \text{ kN}$.
From (3a) with

$k_e = 1 / (1/k_b + 1/k_j) = \frac{k_b k_j}{k_b + k_j}$

it follows that

$F_b = F_i + P k_e / k_j$ & $F_j = F_i - P k_e / k_b$
 $= F_i + P k_b / (k_b + k_j)$ $= F_i - P k_j / (k_b + k_j)$
 $\rightarrow = F_i + 1/5 P$ here $\rightarrow = F_i - 4/5 P$

since $k_b/k_j = 1/4$.

F_b & F_j plot as shown.
If $F_i = 50 \text{ kN}$, $P = 20 \text{ kN}$
then

$F_b = 50 + 4 = 54 \text{ kN}$ (i.e. 5.4 kN/bolt)

$F_j = 50 - 16 = 34 \text{ kN}$

$P^* = \frac{5}{4} F_i$ (i.e. when $F_j = 0$) = 62.5 kN

