

- 13 For case (d)  $K_I = (6M/bw^3) \sqrt{\pi a}$   
 where  $\gamma = (1.12 + \alpha(2.62\alpha - 1.59)) / (1 - 0.7\alpha)$   
 Note that  $6M/bw^3$  is the max. bending stress for a rectangular x-section. Adapting this for a circular x-section,  $\sigma = M/I = M \frac{32}{\pi d^3}$   
 (i.e.  $\sigma = \Delta\sigma$ ) =  $32 \times 200 \times 10^3 / \pi \times 50^3 = 16.3 \text{ MPa}$   
 100 hours corresponds to  $100 \times 60 \times 3000 = 18 \text{ Mc}$   
 from (55) applied to basic Paris equation  

$$\frac{\Delta N_{12}}{W} \left( \frac{da}{dN} \right)_0 \left( \frac{\Delta\sigma \sqrt{\pi W}}{K_{I0}} \right)^m = \int_{a_1}^{a_2} (\gamma \sqrt{a})^{-m} da$$
  

$$\therefore \frac{18}{50} \frac{1}{\text{Mc}} \left( \frac{16.3 \sqrt{\pi \times 0.05}}{1.6} \right)^{2.7} = \int_{0.002}^{a_2} (\gamma \sqrt{a})^{-2.7} da$$
  

$$\int_{0.002}^{a_2} (\gamma \sqrt{a})^{-2.7} da = 15.6$$
  
 Evaluating the integral numerically, with trial upper bounds,  $a_2$ , until the equation is satisfied gives  $a_2 = 0.225$   $\therefore a = 0.225 \times 50 = 11.3 \text{ mm}$

- 14 Adapting (55) to give notes with the integral:-  

$$I = \int_{a_1}^{a_2} (\gamma \sqrt{a})^{-m} da = \int_{a_1}^{a_2} \left( \frac{1-\alpha}{70} \frac{1}{\sqrt{a}} \right)^4 da ; \gamma_0 = 0.84$$
  

$$= \frac{1}{70^4} \int_{a_1}^{a_2} \frac{1-4\alpha+6\alpha^2-4\alpha^3+\alpha^4}{a^2} da = \frac{1}{70^4} \int_{a_1}^{a_2} \left[ \frac{1}{a^2} - \frac{4}{a} + 6 - 4\alpha + \alpha^2 \right] da$$
  

$$= \frac{1}{70^4} \left[ -\frac{1}{a} - 4 \ln a + 6a - 2\alpha^2 + \frac{1}{3} \alpha^3 \right]_{a_1}^{a_2}$$
  
 with limits  $a_1 = 70 = 0.25$ ;  $a_2 = 170 = 0.75$   

$$I = 0.84^4 \left[ \frac{1}{0.25} - \frac{1}{0.75} - 4 \ln 3 + 6 \cdot \frac{1}{2} - 2 \left( \frac{1}{70} - \frac{1}{170} \right) + \frac{1}{3} \left( \frac{27}{1000} - \frac{1}{1000} \right) \right] = 0.819$$
  
 Inserting this into (55) with last term irrelevant:-  

$$\frac{\Delta N_{12}}{20} \times 1 \left( \frac{40 \sqrt{0.02 \pi}}{6} \right)^4 = 0.819 \text{ where } \Delta N_{12} = 2.10 \text{ Mc}$$
  
 Similarly (b) if  $\Delta\sigma$  is halved from 40 to 20 MPa then  
 $\Delta N_{12} = 2.10 \times 24 = 33.6 \text{ Mc}$

- 15 Now take instability into account (elastost instability only) The critical crack length,  $a_c$  is:  

$$K_{Ic} = \frac{32}{\pi} \gamma \sqrt{\pi a_c} - \text{solve for } a_c$$
  
 (i)  $60 = 40 \frac{0.84}{1.6} \sqrt{\pi \times 0.02 a_c}$   
 Solving by trial-and-error gives  $a_c = 0.869$   
 Insert into (55) with limit '2' set to 'c'  
 From the previous problem, the  $\int_{a_1}^{a_2} (\gamma \sqrt{a})^{-m} da$  is  

$$0.84^4 \left[ -\frac{1}{a} - 4 \ln a + 6a - 2\alpha^2 + \frac{1}{3} \alpha^3 \right]_{0.25}^{0.869}$$
  

$$= 0.819$$
  

$$\therefore (\Delta N_{12} / 20) \left[ \frac{40 \sqrt{\pi \times 0.02}}{6} \right]^4 = 0.819 \text{ where } \Delta N_{12} = 2.10 \text{ Mc}$$