

14. Adopt shorthand notation  $\sigma_i \equiv (\sigma)_{\text{inner}}$ ;  $\sigma_o \equiv (\sigma)_{\text{outer}}$ .  
 Optimality will be defined by the maximum equivalent stress under load,  $\sigma^* = S_y/n$ , being the same for both cylinders. For both cylinders, since  $\bar{\sigma} < \tilde{\sigma}$  then  $\sigma_r \leq \sigma_o = 0 \leq \sigma_i$  i.e.  $\sigma^* = 2\tilde{\sigma}$
- INNER ( $p_i$  and  $p_c$ )  $\tilde{\sigma} = (p_i - p_c)\sigma_i / (\sigma_i - 1)$   $\therefore \sigma_{\text{inner}}^* = 2(p_i - p_c)\sigma_i / (\sigma_i - 1)$   
 OUTER ( $p_c$  and 0)  $\tilde{\sigma} = p_c\sigma_o / (\sigma_o - 1)$   $\therefore \sigma_{\text{outer}}^* = 2p_c\sigma_o / (\sigma_o - 1)$
- Since  $\sigma_{\text{inner}}^* = \sigma_{\text{outer}}^*$  then  $(p_i - p_c)\sigma_i / (\sigma_i - 1) = p_c\sigma_o / (\sigma_o - 1)$  - or
- (I)  $p_c/p_i = \sigma_i(\sigma_o - 1) / (2\sigma_i\sigma_o - \sigma_i - \sigma_o)$  in which case, from above  
 (II)  $\sigma^*/p_i = 2\sigma_i\sigma_o / (2\sigma_i\sigma_o - \sigma_i - \sigma_o)$
- For an overall diameter ratio  $\Gamma = \sigma_i/\sigma_o$  we seek to minimize  $\sigma^*$  for a given  $p_i$  by suitable choice of  $\sigma_i$  (say), i.e.

$$d(\sigma^*/p_i)/d\sigma_i = \frac{d}{d\sigma_i} \left\{ 2\Gamma / (2\Gamma - \sigma_i - \Gamma/\sigma_i) \right\} = 0$$

from which  $\sigma_i = \sqrt{\Gamma}$ , so too,  $\sigma_o = \Gamma/\sigma_i = \sqrt{\Gamma}$

Inserting this into (II) and solving for  $\sqrt{\Gamma}$  yields

$$\sqrt{\Gamma} = 1 / (1 - p_i/\sigma^*) = 1 / (1 - n p_i/S_y) \quad - \text{CED.}$$

- (b) and into (I) gives  $p_c/p_i = 1/2$  at optimum.

This gives optimum contact pressure for given  $p_i$ . To find corresponding optimum interference,  $\Delta_{\text{opt}}$ , substitute into (4) [same materials, see equation, example 11]

$$E\Delta/D_c = \left[ \frac{\sigma_i + 1}{\sigma_i - 1} + \frac{\sigma_o + 1}{\sigma_o - 1} \right] p_c = \frac{2p_i}{\sigma_i - 1}; \quad \sigma_i = \sigma_o = \sqrt{\Gamma}, \quad p_c = \frac{1}{2} p_i$$

$$= p_i \quad \text{- i.e.} \quad \Delta_{\text{opt}}/D_c = p_i/E \quad - \text{CED.}$$

Note that example 11 is close to optimum.